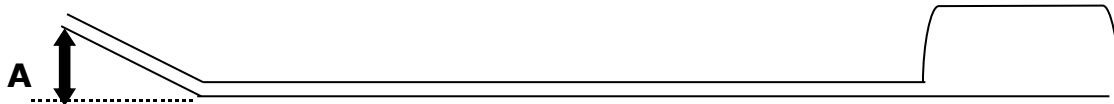


## **Instructions for changing the overall Length of a Seip Operator**

The middle 'C' rail (or additional rail) must be cut down by the required amount leaving the end as square as possible with burrs removed.

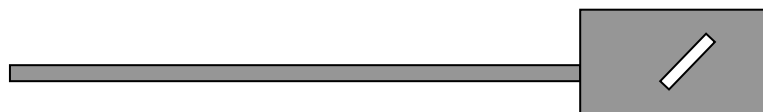
The chain must be shortened by twice the amount taken off the 'C' rail, e.g. 15cm off the rail = 30cm off the chain length. Re-attach the chain making sure it is free of twists etc.

Set the Operator on a flat surface putting the middle rail (cut down section) into the motor head 'C' rail. Then put the end 'C' rail in a rest position as per the diagram below.



If the chain tension is correct, dimension 'A' should be between 21 – 24 cm from the centre of the hole to the floor. The end rail can be pushed down as normal.

However if this dimension is incorrect, adjustment can be made at the back of the motor head. By turning the Operator on it's side, a slotted hole can be seen (as illustrated below).



By loosening the adjusting screw the 'C' rail can be moved in or out allowing dimension 'A' to be obtained.

Re-tighten adjusting screw and assemble as normal.